

S.S.-Submerged Arc Welding Wire

GS316 / GS316L

AWS A5.9 ER316(L)
JIS Z 3324 YS316(L)

Applications:

- Suitable for welding of SUS316/316L.

Typical chemical composition of wire (wt%)

Wire diameter (mm)	C	Si	Mn	Ni	Cr	Mo
316	0.05	0.54	1.60	13.3	19.7	2.29
316L	0.03	0.52	1.55	13.2	19.7	2.32

Note: